### m llii soberton inc. **PT PIEZO AUDIO** TRANSDUCER

Acoustic Product Specification

#### Product Number: PT-1303



Release | Revision: C/2021

#### **CONTENTS**

This document contains the technical specifications for the piezo audio transducer.

Specifications						
Item	Unit	Specification	Condition			
Rated Voltage	Vp-p	10.0	↑			
Operating Voltage	Vp-p	1~30	0V ↓ Vp-p			
Mean Current	mA	5 Max	At rated voltage			
Sound Output	dB	80	Min. Sound Output, 4800Hz, 10cm			
Capacitance at 30Hz	рF	14000±30%	At 120Hz			
Rated Frequency	Hz	4800±500				
Operating Temp	S°	-20 ~ +70				
Storage Temp	°C	-30 ~ +75				
Dimension	mm	ø13.0 × H3.5	See dimensions			
Weight	gram	1.0				
Housing Material		ABS (Black)				
Terminal		WIRE Type	30mm UL1571 / AWG32#			
Environmental Protection Regulation		RoHS 2.0				

#### **Test condition:**

**Temperature:** +25±2 °C

Related humidity: 65±5% Pressure: 86~106KPa

#### **Mechanical Characteristics**

Page 1	Item	Test Condition	<b>Evaluation Standard</b>		
Mechanical Characteristics	Solderability	Lead terminals are immersed in rosin for 5 seconds and then	90% min. lead terminals shall be wet		
Page 2		immersed in the solder bath at +260±5°C for 3±1 seconds	with solder. (Except the edge of terminal)		
Environment Test	Soldering Heat	The part follows the reflow	No interference in		
Reliability Test	Resistance	temperature curve to test its reflow thermal stability	operation.		
Page 3					
Measuring Method (Speaker Mode)	Terminal Mechanical Strength	The pull force shall be applied to double lead wire: Horizontal 3.0N(0.306kg) for 30	No damage and cutting off		
Frequency Response Curve		seconds Vertical 2.0N(0.204kg) for 30 seconds			
Wave Soldering Condition	Vibration	The part shall be measured after	The value of oscillation frequency/		
Page 4		to 10Hz in a period of 1 minute.	current consumption		
Dimensions		Total peak amplitude shall be 1 52mm (9 3G) The vibration test	should be in ±10%		
Material Table		shall consist of 2 hours per axes in each three axis (X V 7)	ones.		
Page 5 Packing		A total of 6 hours.	The SPL should be in ±10dB compared with		
Ŭ	Drop Test	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes(X,Y,Z). A total of 9 times.	initial one.		

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**Reliability Test** 

Page 3 Measuring Method (Speaker Mode)

Frequency Response Curve

Wave Soldering Condition

	Environment Test			
ltem	Test Condition	Evaluation standard		
High Temp. Test	The part is placed in a chamber at +70°C for 96 hours.	Being placed for 4 hours at +25°C, the buzzer		
Low Temp. Test	The part is placed in a chamber at -30°C for 96 hours.	The value of oscillation, frequency / current		
Thermal Shock Test	The part shall be subjected to 10 cycles. One cycle shall consist of: $+70^{\circ}C$ $-30^{\circ}C$ $-30^{\circ}C$ $30 \text{ min}$ $30 \text{ min}$	consumption should be in ±10% compared with initial ones. The SPL should be in ±10dB compared with initial one.		

Temp. / Humidity Cycle Test The part shall be subjected to 5 cycles. One cycle shall consist of:



#### **Reliability Test**

Item	Test Condition	<b>Evaluation Standard</b>
Operating Life Test	<b>1. Continuous Life Test</b> 48 hours of continuous operation at +55°C with maximum rated voltage applied	After the test, the part shall meet specifications without any degradation in appearance and performance except
	<b>2. Intermittent Life Test</b> A duty cycle of 1 minute on, 1 minutes off, a minimum of 1000 times at +25±2°C and the maximum rated voltage applied	SPL. After 4 hours at +25°C, the SPL should be in ±10dBA compared with initial one.

#### **Standard Test Condition:**

**a) Temperature:** +5 ~ +35°C **b) Humidity:** 45 ~ 85% **c) Pressure:** 86 ~ 106KPa

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Dimensions

Material Table

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#### S.P.L Measuring Circuit

Input Signal : 10.0Vp-p, Square Wave, 4800Hz



MIC: S.P.L meter TES 1351B or equivalent S.G: EE 1641B Function Generator or equivalent

#### Wave Soldering Condition

Recommended Wave soldering Temperature Curve



#### **Frequency Response Curve**





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Material Table

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#### Dimensions

#### Tolerance: ±0.5 (unit: mm)









No.	Part Name	Material	Quantity
1	Case	ABS	1
2	Case	ABS	1
3	Piezo	Copper + Ceramics	1
4	Wire (30mm)	PVC + Copper UL 1571 / AWG 32#	2
5	Double-sided Adhesive Tape	AcR+Off Type Paper	1

Page 4 Dimensions

Material Table

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Packing	L x W x H (mm)	Quantity
Zip lock Bag	170 x 120 x 0.1	200 pcs
Small Box	210 x 190 x 100	2,000 pcs
Carton Box	440 x 400 x 310	24,000 pcs

#### Page 4 Dimensions

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