

# PT PIEZO AUDIO TRANSDUCER

**Acoustic Product Specification** 

**Product Number: PT-1206** 



# Release | Revision: B/2021

#### **CONTENTS**

This document contains the technical specifications for the piezo audio transducer.

#### Page 1

Specifications

Mechanical Characteristics

#### Page 2

**Environment Test** 

Reliability Test

#### Page 3

Measuring Method (Speaker Mode)

Frequency Response Curve

Wave Soldering Condition

#### Page 4

**Dimensions** 

Material Table

# Page 5

Packing

# **Specifications**

Item	Unit	Specification	Condition	
Rated Voltage	Vp-p	9.0	<b>1</b>	
Operating Voltage	Vp-p	20 Max	0V Vp-p	
Mean Current	mA	7 Max	At rated voltage	
Sound Output	dB	85	At 10cm, 9.0 Vp-p	
Capacitance at 30Hz	рF	12000±30%		
Rated Frequency	Hz	4000±500		
Operating Temp	°C	-20 ~ +60		
Storage Temp	°C	-30 ~ +70		
Dimension	mm	ø12.0 × H5.5		
Weight	gram	0.80		
Housing Material		PBT(Black)		
Terminal		PIN Type (Plating Sn)	See dimensions	
Environmental Protection Regulation		RoHS		

#### **Test condition:**

**Temperature:** +25±2 °C **Related humidity:** 65±5% **Pressure:** 86~106KPa

# **Mechanical Characteristics**

	Wicchaillean Character 13thes	
Item	Test Condition	Evaluation Standard
Solderability	Lead terminals are immersed in rosin for 5 seconds and then immersed in the solder bath at +260±5°C for 3±1 seconds	90% min. lead terminals shall be wet with solder. (Except the edge of terminal)
Soldering Heat Resistance	Lead terminals are immersed in the soldering bath at +260±5°C for 5±0.5 seconds.	No interference in operation.
Terminal Mechanical Strength	The force of 9.8N is applied to each terminal in axial direction for 10 seconds.	No damage and cutting off
Vibration	The part shall be measured after a vibration of amplitude of 1.5mm with 10Hz to 55Hz band of vibration frequency is applied to each of 3 perpendicular directions for 2 hours.	The value of oscillation frequency/current consumption should be in ±10% compared with initial ones.
Drop Test	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes(X,Y,Z).  A total of 9 times.	The SPL should be in ±10dB compared with initial one.



# PT PIEZO AUDIO TRANSDUCER

**Acoustic Product Specification** 

**Product Number: PT-1206** 



# Release | Revision: B/2021

#### **CONTENTS**

This document contains the technical specifications for the piezo audio transducer.

#### Page 1

Specifications

Mechanical Characteristics

#### Page 2

**Environment Test** 

Reliability Test

#### Page 3

Measuring Method (Speaker Mode)

Frequency Response Curve

Wave Soldering Condition

#### Page 4

**Dimensions** 

Material Table

# Page 5

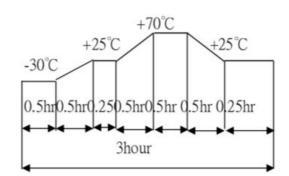
Packing

# **Environment Test**

Item	Test Condition	<b>Evaluation standard</b>
High Temp. Test	The part is placed in a chamber at +70°C for 96 hours.	Being placed for 4 hours at +25°C, the buzzer shall be measured. The value of oscillation, frequency / current consumption should be in ±10% compared with initial ones. The SPL should be in ±10dB compared with initial one.
Low Temp. Test	The part is placed in a chamber at -30°C for 96 hours.	
Humidity Test	The part is placed in a chamber at +70°C and 90±5% relative humidity for 96 hours.	

Temp. Cycle Test

The part shall be subjected to 5 cycles. Each cycle shall consist of:



# **Reliability Test**

Item	Test Condition	<b>Evaluation Standard</b>
Operating Life Test	1. Continuous Life Test 48 hours of continuous operation at +55°C with maximum rated voltage applied	After the test, the part shall meet specifications without any degradation in appearance and
	2. Intermittent Life Test A duty cycle of 1 minute on, 1 minutes off, a minimum of 1000 times at +25±2°C and maximum rated voltage applied	performance except SPL. After 4 hours at +25°C, the SPL should be in ±10dBA compared with initial one.

#### **Standard Test Condition:**

a) Temperature: +5 ~ +35°C b) Humidity: 45 ~ 85% c) Pressure: 86 ~ 106KPa



soberton inc.

# PT PIEZO AUDIO TRANSDUCER

**Acoustic Product Specification** 

**Product Number: PT-1206** 



# Release | Revision: B/2021

#### **CONTENTS**

This document contains the technical specifications for the piezo audio transducer.

#### Page 1

Specifications

Mechanical Characteristics

#### Page 2

**Environment Test** 

Reliability Test

#### Page 3

Measuring Method (Speaker Mode)

Frequency Response Curve

Wave Soldering Condition

#### Page 4

**Dimensions** 

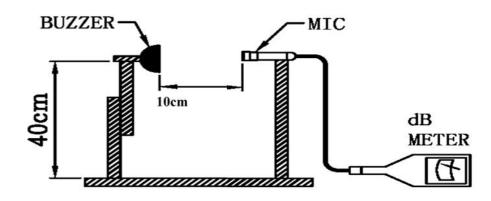
Material Table

# Page 5

Packing

#### S.P.L Measuring Circuit

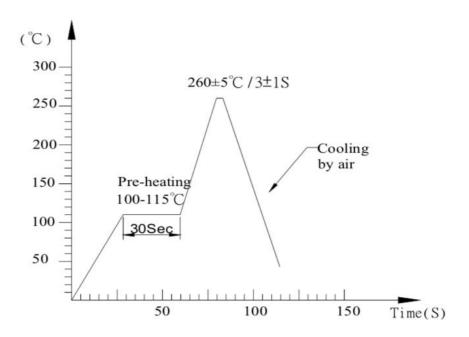
Input Signal: 9.0Vp-p, Square Wave, 4000Hz



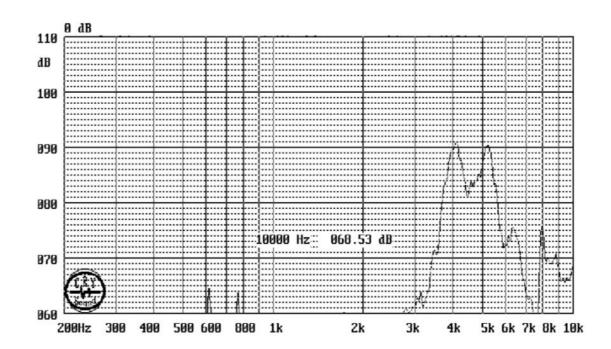
MIC: S.P.L meter TES1351B or equivalent S.G: Hewlett Packard 33120A Function Generator or equivalent

# **Wave Soldering Condition**

**Recommended Wave soldering Temperature Curve** 



# **Frequency Response Curve**





soberton inc.

# PT PIEZO AUDIO TRANSDUCER

**Acoustic Product Specification** 

**Product Number: PT-1206** 



Release | Revision: B/2021

#### **CONTENTS**

This document contains the technical specifications for the piezo audio transducer.

#### Page 1

Specifications

Mechanical Characteristics

#### Page 2

**Environment Test** 

Reliability Test

#### Page 3

Measuring Method (Speaker Mode)

Frequency Response Curve

Wave Soldering Condition

#### Page 4

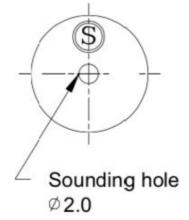
**Dimensions** 

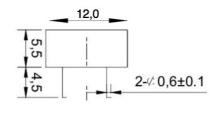
Material Table

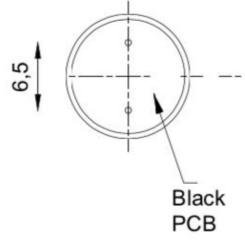
# Page 5

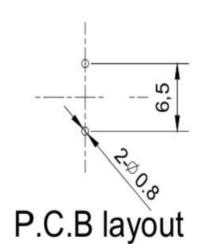
Packing

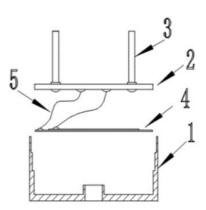
Tolerance: ±0.5 (unit: mm)











No.	Part Name	Material	Quantity
1	Case	PBT	1
2	PCB	EPOXY	1
3	Pin	Copper	2
4	Piezo	Brass + Ceramic	1
5	Wire	Copper	2



# PT PIEZO AUDIO TRANSDUCER

**Acoustic Product Specification** 

**Product Number: PT-1206** 



# Release | Revision: B/2021

#### **CONTENTS**

This document contains the technical specifications for the piezo audio transducer.

#### Page 1

Specifications

Mechanical Characteristics

#### Page 2

**Environment Test** 

Reliability Test

#### Page 3

Measuring Method (Speaker Mode)

Frequency Response Curve

Wave Soldering Condition

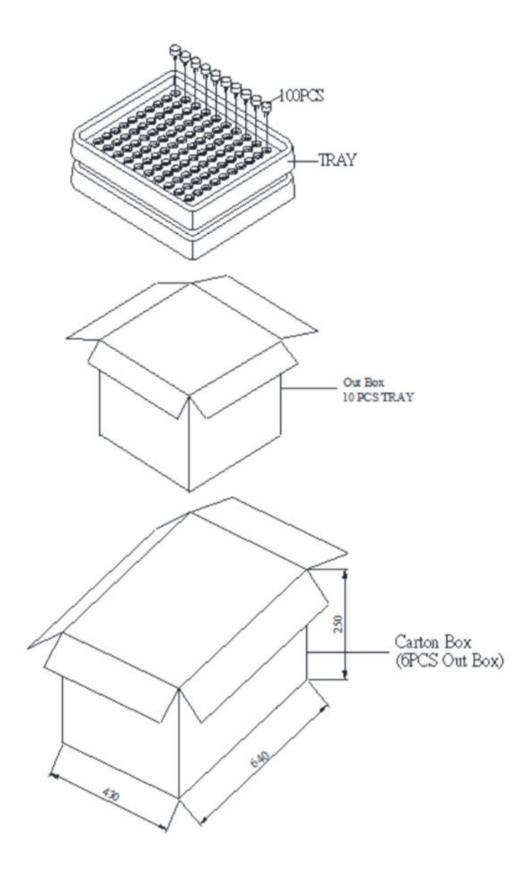
#### Page 4

Dimensions

Material Table

# Page 5

Packing



Packing	LxWxH(mm)	Quantity
Tray	190 x 190 x 25	100
Out Box	210 x 210 x 210	1,000
Carton Box	640 x 430 x 250	6,000