# Image: minipagesoberton inc.PB PIEZO AUDIOBUZZER

**Acoustic Product Specification** 

### Product Number: PB-3020-3



### Release | Revision: D/2018

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Specifications			
ltem	Unit	Specification	Condition
Rated Voltage	VDC	12.0	
Operating Voltage	VDC	5.0 ~ 15.0	ov VDC
Mean Current	mA	30 Max.	At rated voltage
Sound Output	dB	90	At 30cm at rated voltage.
Rated Frequency	Hz	3000±500	
Operating Temp	°C	-20 ~ +70	
Storage Temp	°C	-30 ~ +80	
Dimension	mm	Ø30.0xH20.0	See attached drawing.
Weight	gram	7.0	
Material		ABS(Black)	
Terminal		Pin type (Plating Sn)	See attached drawing.
Environmental Protection Regulation		RoHS	

#### **Test condition:**

**Temperature:** +25±2°C **Related Humidity:** 65±5% **Air Pressure:** 86-106KPa

	Mechanical Characteristics	
Item	Test Condition	<b>Evaluation Standard</b>
Solderability	Lead terminals are immersed in rosin for 5 seconds and then immersed in the solder bath at +250±5°C for 3±1 seconds.	90% min. lead terminals shall be wet with solder. (Except the edge of terminal)
Soldering Heat Resistance	Lead terminals are immersed in the soldering bath at +250±5°C for 3±1 seconds. The force of 9.8N(1.0Kg) is applied to the part for 10 seconds.	No interference in operation.
Terminal Mechanical Strength	The force of 9.8N is applied to each terminal in axial direction for 10 seconds.	No damage and cutting off.
Vibration	The buzzer shall be measured	The value of

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after a vibration of amplitude of oscillation frequency 1.5mm with 10Hz to 55Hz band current consumption of vibration frequency is applied should be in±10% to each of 3 perpendicular compared with initial directions for 2 hours. ones. The SPL should be in±10dB compared The part is dropped from a height with initial one. **Drop Test** of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X,Y,Z). A total of 9 times.

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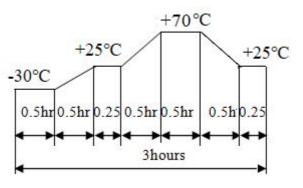
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Environment Test			
ltem	Test Condition	<b>Evaluation Standard</b>	
High Temp. Test	The part is placed in a chamber at +70°C for 96 hours.	After the test, the part shall meet specifications without any degradation in appearance and	
Low Temp. Test	The part is placed in a chamber at -30°C for 96 hours.		
Humidity Test	The part is placed in a chamber at +70°C, and 90±5% relative humidity for 96 hours.	<ul> <li>performance except</li> <li>SPL. After 4 hours at</li> <li>+25°C ±2°C, the SPL</li> <li>should be in ±10dBA</li> <li>compared with initial</li> <li>one.</li> </ul>	
Temp/Humidity	The part shall be subjected to 5 c	ycles,	

The part shall be subjected to 5 cycles, Each cycle shall consist of:



Reliability Test			
Item	Test Condition	<b>Evaluation Standard</b>	
Operating Life Test	<b>1. Continuous Life Test</b> 48 hours of continuous operation at +55°C with the maximum rated voltage applied.	After the test, the part shall meet specifications without any degradation in appearance and performance except	
	<b>2. Intermittent Life Test</b> A duty cycle of 1 minute on, 1 minute off, a minimum of 1000 times at +25±2°C and the maximum rated voltage applied.	SPL. After 4 hours at $+25^{\circ}$ C $\pm 2^{\circ}$ C, the SPL should be in $\pm 10$ dBA compared with initial one.	

#### **Standard Test Condition:**

Cycle

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a) Temperature: +5~+35°C

**b) Humidity:** 45~85%

c) Pressure: 86~106KPa

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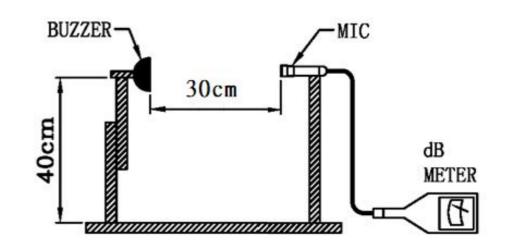
Dimensions

#### **Inspection Fixture**

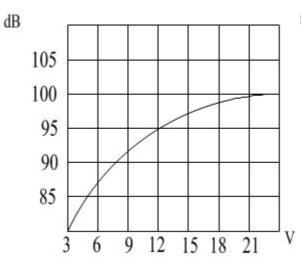
#### S.P.L Measuring Circuit

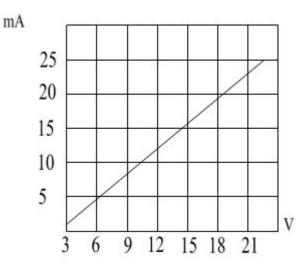
Input Signal: 12 VDC

MIC: S.P.L meter TES1351B or equivalent



#### **Frequency Response**











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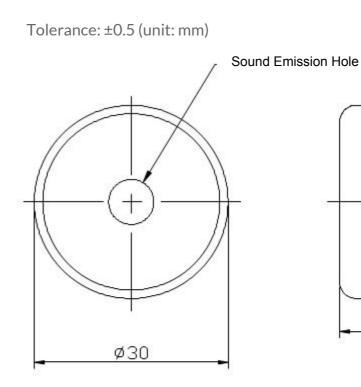
Page 2 Environment Test

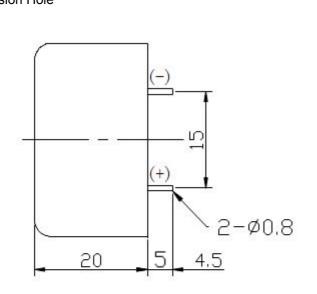
**Reliability Test** 

Page 3 Inspection Fixture

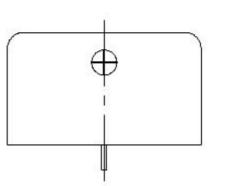
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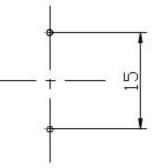
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Dimensions





P.C.B Layout

No.	Part Name	Material	Quantity
1	Case	ABS	1
2	Piezo	Brass + Ceramic	1
3	PCB	Ероху	1
4	Pin	Copper	2

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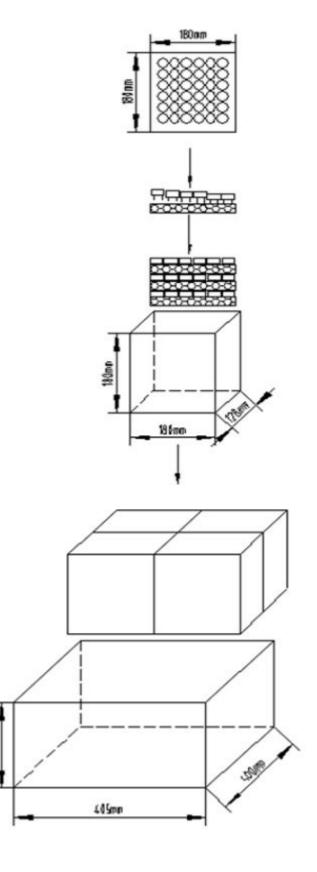
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# Packing



	Details
Tray	36 pcs
Inner Box	180 pcs
Carton (4 Inner Boxes)	720 pcs



(Approx: 5.5kg)

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